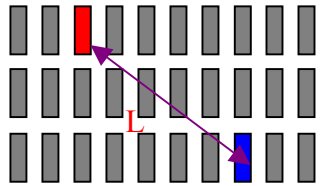
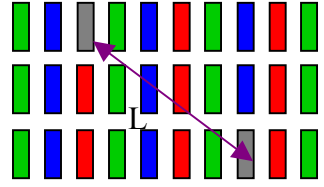


## LCD Pixel Error Criteria For ALL LCD

No.	Inspection Item	Specification		Note
1	Bright Defect Dots	Single Bright Dot $N \leq 8$ Three Adjacent Bright Dots $N \leq 1$	Two Adjacent Bright Dots $N \leq 3$ Pairs Total Q'ty of Bright Dots $N \leq 8$	Definition of Bright Dots - Appendix I
2	Dark Defect Dots	Single Dark Dot $N \leq 8$ Three Adjacent Dark Dots $N \leq 1$	Two Adjacent Dark Dots $N \leq 3$ Pairs Total Q'ty of Dark Dots $N \leq 8$	Definition of Dark Dots - Appendix I
3	Minimum Distance between Bright Defect Dots (Excluding two adjacent defect dots)	$L \geq 5$ mm		
4	Minimum Distance between Dark Defect Dots (Excluding two adjacent defect dots)	$L \geq 5$ mm		
5	Total Q'ty of Defect Dots (Including Bright & Dark Dots)	$N \leq 10$		

## Appendix I

### For ALL LCD

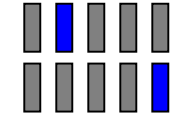
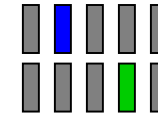
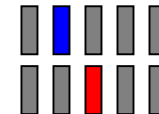
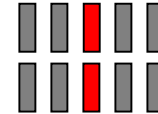
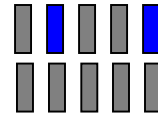
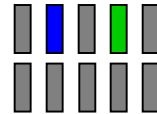
One Pixel are constituted by Three Dots (R G B)

#### 1. Definition of Bright Dot - Bright Defect dots are seen in the Black Pattern, But not including Offdots

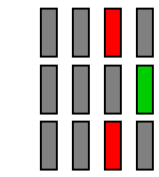
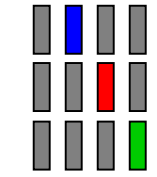
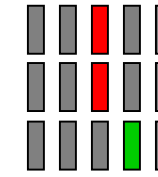
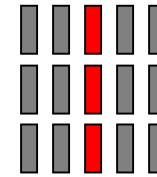
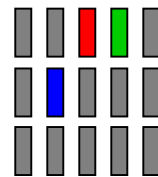
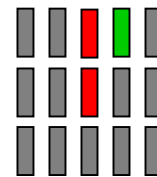
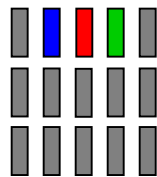
##### Single Bright Dot



##### Two Adjacent Bright Dots



##### Three Adjacent Bright Dots

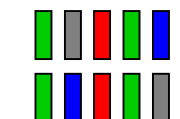
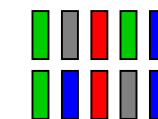
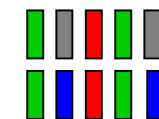
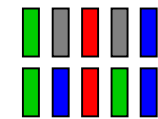
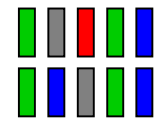
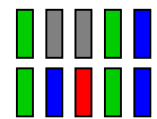


#### 2. Definition of Dark Dot - Dark Defect dots are seen in the White Pattern

##### Single Dark Dot



##### Two Adjacent Dark Dots



##### Three Adjacent Dark Dots

